# PATENT ABSTRACTS OF JAPAN

(11)Publication number:

05-125014

(43) Date of publication of application: 21.05.1993

(51)Int.CI.

C07C 69/40

B01F 17/44

C07C309/09

C07C309/14

C07F 9/09

// C11D 1/10

C11D 1/28

C11D 1/34

(21)Application number: **03-286081** 

(71)Applicant: KAO CORP

(22)Date of filing:

31.10.1991

(72)Inventor: FUJIO AKIRA

TERASAKI HIROYUKI

YOKOTA YUKINAGA

# (54) ALKYL-OR ALKENYLSUCCINIC ACID DERIVATIVE, ITS PRODUCTION AND SURFACTANT COMPOSED OF THE SAME COMPOUND

(57) Abstract:

PURPOSE: To provide a new alkyl- or alkenylsuccinic acid derivative showing an excellent surfactant activity, mile to the skin, excellent in hard-water resistance and biodegradability and showing an excellent detergency to stains of a textile even in a form of a liquid detergent.

D F H (OCH (COCH) & S CH (CH) & CH + 8:

Cin

CONSTITUTION: A compound of formula I [R1 is 8-18C

-- CO (OCU FCHCHS) "-- R. -- CHE. (CFD " CRFS:

straight or branched chain alkyl or alkenyl; one of X and Y is formula IV and the other is COOM; (n) is number of 0-10; Z is NR2 (in this case; (m) is 4; E is OH and (n) is 0), O (in this case; (m) is 1; E is OH, SO1M, formula V, OSO3M, O(CH2)aCOOM; R2 is 1-4C alkyl which may have OH; (a) is 1, 2 or 3; M is H, alkaline metal, ammonium, 2-12C alkanol-ammoonium or 1-12C alkylammonium], e.g. 1-octenylsuccinic acid tetraglycerol ester. The above-mentioned compound can be synthesized from economical and readily available raw materials by reacting a compound of formula II with a compound of formula III in the presence of a Lewis base catalyst and subsequently neutralizing the reaction product, as necessary.

#### LEGAL STATUS

[Date of request for examination]

13.10.1997

[Date of sending the examiner's decision of

rejection]

[Kind of final disposal of application other than the examiner's decision of rejection or application converted registration]

[Date of final disposal for application]

[Patent number]

2978304

[Date of registration]

10.09.1999

[Number of appeal against examiner's decision of

rejection]

[Date of requesting appeal against examiner's

decision of rejection]

[Date of extinction of right]

Copyright (C); 1998,2003 Japan Patent Office



# ⑲ 日本国特許庁

# ■ (二) 後記号なし

雷

#### 昭和49年8月 26日

特許庁長官 斎 夢 英 雄 股

プラングラング L数明の名数 アメ通信方式

2 癸 明 者

住 所

神奈川県川崎市中原区上小田中 10 15 香地

富士通 株式 会社 内

氏 名

名 甲-

浩 (外2名)

5.特許出職人

が持かけたへうりまくログナカ 住 所 神奈川県川崎市中原区上小田中 1015 委地

氏名 (522)富士渔株式会社

代表者 高 羅 芳 光

4.代 理 人 平171

住 所 東京都登島区南長崎2丁目5番2号

氏 名 (7159)弁理士 玉 島 久五年(144名)

5. 旅付書類の日録

(1) 明 # 書

(2) **18 16** 

(3) 委任 休 1 元

(4) 顧 書 期 本

①特開昭 51-25014

④公開日 昭51. (1976) 3.1

②特願昭 49-97646

②出願日 昭49.(1974)8.26

公開特許公報

審査請求 未請求

(全3頁)

**庁内整理番号** 7343 53

7343 53 7240 53

6628 53

### 52日本分類

96(T)HO 96(T)A I 98(5)EO 96(T)BO

方方

49. 8. 27

## 51 Int. C12

H04B 7/165 H04B 1/00 H03D 3/00

H04B 1/02

6B #8 #

#### 1.発明の名称 アメ造信方式

#### 2.特許請求の範囲

入力信号が存在するときのみ、飲入力信号をア 当変調して送信するアメ通信方式に於いて、前記 入力信号の検出連れ時間以上の運延時間を有する 進延回路を介して前記入力信号をアメ変調器に加 え、且つ前記入力信号の検出により前記アメ変調 器を動作させて、前記連延回路による連延時間と の検出連び調信号を送出することを特徴とするアメ通信方式。 3. 第明の詳細な説明

本発明はア単適億方式。特に衛星通信に於ける 8,0 P 0方式を適用したア単通信方式に関するもの である。

現在衡量通信には BPADB 方式が実用化されようとしており、この方式と同様な運用形式でデータ通信を取扱う BOPO方式も開発されている。これらの方式に於いては、その変調方式としてPBE

方式が採用されており、電話等の情報休止部分の電波の送信を停止して無量の電力の有効利用を認つている。又電話適信が主として行なわれることを調方式としてはアは変調方式を収用することも可能である。この場合、音声の所定時間以上の休止の場合に電波の送信が停止されるので、受信何に扱いては、再び入力信号が復出しているので、受信に扱いては、再び入力信号が取出せるようにすることが要求される。

BPADB方式や BOP 0方式の P B K 被に於いては、パーストの先顧に同期用 パターンが付加されており、その同期用 パターンにより P B K 液復調用の搬送放 再生回路 中クロンク 再生回路の同期 確立が早急に行なわれるようになつている。 P M 変調 信号を付加すれば前述の P B K 被に対する場合と同様に同期確立所要時間を短くすることができる。

本発明は前述の如き P M 変調方式を採用し、パーストの先顕部に無変調信号を自動的に付加して

治信を行なり方式を提供することを目的とするものである。以下実施例について詳細に説明する。

第1図は本発明の実施例のブロック銀図。第2 圏は動作説明皮形図で、第1別の各部に於ける信 号&~●は第2図の&~●に示されるものとなる。 即ち音声信号&は音声検出器 VD B T と選 延回路 D ひとに加えられ、遅延回路DDにより例えば 1 0 ・m8の連延時間も1連れた信号DがFM変賞祭 FMMODに加えられる。又音声検出器 YDETは、 例えば最大7m8の時間 t 2 で音声信号 a を検出 <sub>熟</sub>し得るものであり、その検出信号 c は ヘンクォー 回路 H O D に加えられ、検出信号 c が \* C \*。 即ち音声信号8が休止状態となつたときも、例え ば 1 5 0 m 8 の時間 t 4. だけ信号 d を ア M 変調器 FMM OD に加えるものである。この F M 変 関 巻 FMMODは周波数シンセサイザ等を含むもので、 信号点によつて動作開始して製送板の送出が行な われ、選延された音声信号Dの入力によつてアメ 変調が行なわれて。そのア M 変調器 アM M O D の 出 力は●で示すものとなり、送信インタフェース回

の如く位相同期ループ回路が含まれており、 ペーストの先裏部の無変調信号により同期確立が行なわれて復興され、増都器 ANP等を経て出力される。

以上説明したように、本発明は、音声信号の検 出選れ時間よりも大きな運転時間を有する選集回 部を介して音声信号をする変調器に加え、このと 変調器を音声信号を出て、動作させるとと により、ペーストの先頭部に無変調信号が存在する により、ペーストの先頭部に無変調信号が存在する であり、それによって音声信号が存在する ときの本電観を送出する80Pの方式に放ける行う をの位相同期ループ回路の同期確立を選かに行わ せることができるものである。

#### - 4 図面の簡単な説明

第1回は本発明の実施例のブロック無数。第2 図はその動作説明別である。

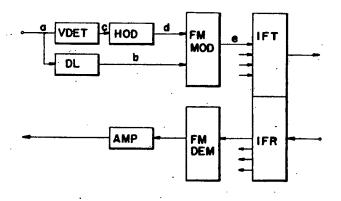
VDBTは音声検出器、RODはハングオーバー回路、DIは迷路回路、PMKODはFM変調器、IFTは送信インタフェース回路、IFRは受信インタフース回路、PMDBMはFM復調器である。

特別 昭51-25014(2) 野エアマかしてアンプコンペータ等に送られ、所定の周被数の電波となって送信される。この場合、第2 図より明らかなように、アメ変調器 別 M O D の出力。は、 t 1-t 2 = t 3 の時間 t 5 は前途の 知 く t 年 5 に 5 = 8 と する と、 3 = 8 と なり、受信何の復興器の位相同期ループ回路の問期です。この 5 = 8 の無変調信号によって行ない、それにより確実に音声信号の復興を行なわせることができる。

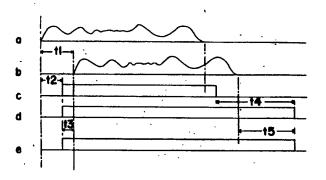
なおハングオーバー時間 t 4 は、音声信号が順 がした場合にも搬送鉄送出を停止することがない ようにする為に設定されており、前述の和く通常 1 50 m 8 程度とする。 従つて遅延された音声信号 b が休止状態となつた後、アM変調器アMMODか らは時間 t 5 (年 1 5 0 m 8 ) だけ無変調信号が送 出されることになる。

一方受信信号はダウンコンペータから受信インタフェース回路IPRを介してアエ復興器 PMDEM に加えられる。このアメ復興器 PMDEM には資送

第一図



第 2 図



#### 6、前記以外の発明者および代理人

(1) 発 明 者

7 7 90 當士通株式会社内

氏名 原

**デ 華 ル** 

住 所 同上

氏名 青木件一覧

(2) 代 嘉 人

4 所 宣京都会島区南長崎2丁目5番2巻

氏名 (7285) 弁理士 柏 谷 昭

(7449) 弁理士 田 坂 善 重

(7589) 弁理士 读 過 弘

(7727) 仲理士 磁 村 雅 包

#### \* NOTICES \*

JPO and NCIPI are not responsible for any damages caused by the use of this translation.

- 1. This document has been translated by computer. So the translation may not reflect the original precisely.
- 2.\*\*\*\* shows the word which can not be translated.
- 3.In the drawings, any words are not translated.

### **CLAIMS**

[Claim(s)]

[Claim 1] The alkyl or the alkenyl succinic-acid derivative expressed with a general formula (I).

The inside of [type, R1: The alkyl group or alkenyl radical of carbon numbers 8-18 of a straight chain or branched chain is shown. X and Y:X It reaches. One side among Y is [Formula 2].

$$-CO(OCH_2CHCH_2)_n - Z - CH_2(CH)_m CH_2E$$

$$0H$$

$$0H$$

An example and another side show -COOM. Here, it is n. The number of 0-10 is shown and it is [Formula 3].

4 and E show OH, n shows 0, and m is Z. It is m when it is -O-. 1 E OH, SO3M, [Formula 4] 0 | 1 | -OPOM、 -OSO<sub>3</sub>M 又は-O(CH<sub>2</sub>) a COOM、 | OM

n The number of \*\* 0-10 is shown. However, a The number of 1-3 is shown and M shows H, alkali metal, ammonium, alkanol ammonium with 2-12 total carbon, or alkylammonium with 1-12 total carbon.]

[Claim 2] The manufacture approach of the alkyl which is characterized by making the alkyl or the alkenyl succinic-acid anhydride expressed with the following general formula (II), and the compound expressed with the following general formula (III) react to the bottom of Lewis base existence and which is expressed with a general formula (I) according to claim 1, or an alkenyl succinic-acid derivative.

[Formula 5]

$$\begin{array}{c}
R_1 - CH - CO \\
\downarrow \\
CH^2 - CO
\end{array}$$
(11)

(式中、R¹は前記の意味を示す。)

$$H(OCH_2CHCH_2)_n - Z - CH_2(CH)_m CH_2E$$
 (III) OH OH

(式中、Z、E、m及びnは前記の意味を示す。)

[Claim 3] The surfactant which consists of alkyl according to claim 1 or an alkenyl succinic-acid derivative.

[Translation done.]

JPO and NCIPI are not responsible for any damages caused by the use of this translation.

- 1. This document has been translated by computer. So the translation may not reflect the original precisely.
- 2.\*\*\*\* shows the word which can not be translated.
- 3.In the drawings, any words are not translated.

### **DETAILED DESCRIPTION**

[Detailed Description of the Invention] [0001]

[Industrial Application] This invention relates to new alkyl or an alkenyl succinic-acid derivative, and its manufacture approach. Furthermore, it is related with the multi-hydrophilic-group mold activator which has an amide or an ester group useful as a detailed low stimulative surfactant, and its manufacture approach.

[0002]

[Description of the Prior Art] A surfactant tends to consist of a non-dense water space and a hydrophilic part, tends to distribute water, an oil and water, dirt and water, a metal, etc. efficiently, and tends to obtain various industrial and homely functions using these emulsification, humidity, and a distributed condition. In washing especially by distribution of dirt, the fall of foamability and a detergency becomes a problem in response to the effect of polyvalent metal ion, such as calcium in hard water, magnesium, iron, and aluminum. Although it excels in foamability and stability in hard water, and it is mild, and biodegradability is good and a pollution-free thing is desired to the skin when using it especially for a shampoo and a body cleaning agent, what may fully be satisfied is not offered. Moreover, although various constituents are needed for obtaining a detergency, without being influenced of polyvalent metal ion also with a liquid garments detergent, the satisfactory product is not necessarily developed.

[0003]

[Means for Solving the Problem] A header and this invention were completed for it having the detergency which it is mild to the skin while having the surface activity ability excellent in the compound expressed with the following general formula (I) as a result of this invention person's examining this situation wholeheartedly, and it excels in stability in hard water, and whose biodegradability is good, and was excellent also in the liquid type to the dirt of fiber, and being able to compound from an available raw material cheaply further moreover easily. That is, this invention offers the surfactant which becomes the new alkyl expressed with a general formula (I) or an alkenyl succinicacid derivative and its manufacture approach, and a list from this alkyl or an alkenyl succinicacid derivative.

```
[0004]

[Formula 6]

R¹ - CH - X

i

CH₂ - Y
```

[0005] The inside of [type, R1: The alkyl group or alkenyl radical of carbon numbers 8-18 of a straight chain or branched chain is shown.

[0006] X and Y:X It reaches. One side among Y is [0007]. [Formula 7]

$$-CO(OCH_2CHCH_2)_n - Z - CH_2(CH)_m CH_2E$$

$$0H$$

$$0H$$

[0008] An example and another side show -COOM. Here, it is n. The number of 0-10 is shown and it is [0009].

[0010] 4 and E show OH, n shows 0, and m is Z. It is m when it is -O-. 1 E OH, SO3M, [0011] [Formula 9]

[0012] n The number of \*\* 0-10 is shown. However, a The number of 1-3 is shown and it is M. H. alkali metal, ammonium, alkanol ammonium with 2-12 total carbon, or alkylammonium with 1-12 total carbon is shown. This invention is explained to a detail below. In this invention compound expressed with said general formula (I), alkenyl radicals, such as alkyl groups, such as an octyl radical, a nonyl radical, a decyl group, an undecyl radical, a lauryl radical, the Millis Chill radical, a palmityl radical, and a stearyl radical, an octenyl group, a NONENIRU radical, a decenyl radical, an undecenyl radical, a dodecenyl radical, an arachidyl radical, an oleyl radical, and a RINORU radical, be mentioned as the alkyl group or alkenyl radical of carbon numbers 8-18 of the straight chain shown by R1, or branched chain [0013] Moreover, M Although a hydrogen atom, alkali metal, ammonium, alkanol ammonium with 2-12 total carbon, or alkylammonium with 1-12 total carbon is shown, as an example of alkanol ammonium with 2-12 total carbon, mono-ethanol ammonium, JIETA Norian ammonium, triethanol ammonium, etc. are mentioned, and methylammonium, dimethylannmonium, trimethylammonium, tetramethylammonium, triethyl ammonium, etc. are mentioned as an example of alkylammonium with 1-12 total carbon here. As an example of this invention compound expressed with said general formula (I), the compound expressed with the following formula, for example is mentioned. In addition, the inside of a series of formulas, and R1 and M Above semantics is shown. [0014]

[Formula 10]

[0017] (R1, X, Y, Z, E, m, and n show above semantics among a formula.) the compound expressed with the general formula (II) which is starting material -- for example, it can use as the inside of an inert gas ambient atmosphere by the well-known approach, and an alpha olefin and a maleic anhydride can be used as an alkenyl succinic-acid anhydride by the en reaction. Moreover, after making an alpha olefin and succinic-acid diester into alkyl succinate by radical reaction, it can consider as an alkyl succinic-acid anhydride by anhydride-izing. In addition, an alkyl succinic-acid anhydride is obtained also by carrying out hydrogenation of the alkenyl succinic-acid anhydride. As a compound expressed with a general

formula (III), it is (1) of the following, for example. - (6) A compound is mentioned. [0018]

[Formula 12] (1) H(OCH₂CHCℍ₂) DH (ポリグリセリン); OH

[0019] About [ (p)2-10 ] polyglycerin can be obtained whenever [ average condensation ] by condensing a glycerol at an elevated temperature under a base catalyst. Moreover, the same polyglycerin can be obtained also by the polymerization of glycidol. [0020]

[Formula 13] (2) HOCH2CHCH2SO3Na(グリセロールーαースルホネート); OH

[0021] Glycerol-alpha-sulfonate can be obtained by making glycerol-alpha monochlorohydrin and Na2SO3 react. Moreover, glycerol-alpha-sulfonate can be similarly obtained by hydrolyzing epichlorohydrin and NaHSO3 after a ring closure in NaOH after reacting.

[0022]

[Formula 14]

[0023] Glycidol and NaH2PO4 Glycerol-alpha-phosphonate can be obtained by making it react. [0024]

[Formula 15] (4) HOCH₂CHCH₂OSO₃Na (グリセロールーαー硫酸塩); リ OH

[0025] a glycerol -- H2NSO3H etc. -- a glycerol-alpha-sulfate can be obtained by making it react with a sulfation reagent. In addition, the glycerol-alpha-sulfate of a high grade can be obtained more by using the 2 and 2-dimethyl -1 and a 3-dioxolane-4-methanol instead of a glycerol. [0026]

[Formula 16]
(5) HOCH₂CHCH₂OCH₂COONa (グリセロール-α-メトキシ
OH カルボキシレート);

[0027] Glycerol-alpha-methoxy carboxylate can be obtained by making a glycerol into a catalyst and making NaOH it react with ClCH2COONa. In addition, the glycerol-alpha-methoxy carboxylate of a high grade can be obtained more by use of the 2 and 2-dimethyl -1 and a 3-dioxolane-4-methanol. [0028]

[0029] They are a glucose and monomethylamine Pd/C It can consider as a catalyst and a methyl glucamine can be obtained by carrying out hydrogenation after a reaction.

[0030] The reaction of a compound (II) and a compound (III) distributes or dissolves the reaction by package preparation, or a compound (III) into a solvent under Lewis base catalyst existence, and after a temperature up, a compound (II) is conversely dissolved into a solvent and it is performed after a temperature up by the approach of trickling a compound (II), or the approach to which add a compound (III) and it is made to react. Setting to the invention in this application, the mole ratio of a compound (II) and a compound (III) is usually compound (II) / compound (III) =1/0.8 -1/1.3. It is the range. As a catalyst used in this reaction, a Lewis base is desirable, and phosphoric ester compounds, such as ether compounds, such as nitrogen-containing compounds, such as triethylamine, a trimethylamine, a pyridine, pyrroline, a lutidine, and dimethylformamide, and dioxane, and tributyl phosphate, etc. are mentioned as a Lewis base. When using a reaction catalyst, the amount used receives a compound (II). It is more than 0.1 mol %.

[0031] Reaction temperature can complete 50-150 \*\* in about 1 - 46 hours, and reaction time can complete a reaction. Moreover, as a solvent used in this reaction, inert solvents, such as ether, such as glycol ether and cyclic ether, are mentioned. In addition, the Lewis base used as a catalyst can also be used as a solvent. After reaction termination, a solvent and a catalyst are removed from a resultant by well-known technique, such as reduced pressure drying, and the compound (I) of this invention is obtained. Although this compound (I) can also be used as it is, it refines by the well-known approach using an organic solvent etc., and can be used, being able to raise the purity of a compound (I). this invention compound (I) can be easily dissolved in water, and can be made into a neutralization salt with a basic compound. In this case, as a base used, alkanolamines, such as low-grade alkylamines, such as alkali-metal hydroxides and ammonia, such as a sodium hydroxide and a potassium hydroxide, and triethylamine, and monoethanolamine, etc. are mentioned.

[Example] Hereafter, although an example explains this invention to a detail further, this invention is not limited to these examples.

[0033] Composition of an example 11-OKUTE nil succinic acid and tetra-glycerol ester (I-1) [0034] [Formula 18]

他方は、-COONa を示す。)

[0035] 500ml equipped with the agitator, the cooling pipe, and the thermometer Tetra-glycerol compounded in the three \*\* opening flask by the condensation of 80g (0.38 mols) of 1-OKUTE nil succinic-acid anhydrides, and a glycerol 143.4g (0.46 mols) is added -- it agitated at 100 degree C for 6 hours. Ethyl acetate after washing a product by the hexane It is made to dissolve in 500ml and is brine. It washed 3 times by 200ml. It is a methanol about the residue which dried the ethyl-acetate layer by Na2SO4, and was obtained by distilling off ethyl acetate in the rotary evaporator. It dissolved in 500ml, and this molar quantity addition of the NaOH water solution was carried out to the carboxyl group 48%, and it neutralized. In addition, in order to prevent decomposition of ester in the case of neutralization, pH was made or less into nine and temperature was made into 20 degrees C or less. The obtained

solution was condensed, it dried and 1166g of dry matters was obtained. As a result of high performance chromatography's analyzing this dry matter, the compound expressed with the above-mentioned formula (I-1) and the compound expressed with the following type (IV-1) checked generating by the weight ratio at 95/5.

[0037] (R1-1 shows above semantics among a formula.)

It is shown in the compound and the fats-and-oils analysis table 1 expressed with a <analysis result> type (I-1).

[0038]

[Table 1]

	AV (mg-KOH∕g)	SV (mg-KOH/g)	OHV (mg-KOH/g)
測定值	- 99.6	210.2	510.8
理論値	-102.7	205.4	513.3

[0039] The unit of AV, SV, and OHV is [ the following and ] mg-KOH/g.

- 3700-3000cm-1 of IR analysis:OH stretching vibration 1728 cm-1: C=O Stretching vibration (ester) 1575 cm-1: C=O It is shown in the compound and the fats-and-oils analysis table 2 expressed with a stretching-vibration (COONa) type (IV-1).
[0040]

[Table 2]

	sv	OHV
測定値	131.4	680.2
理論値	136.7	683.3

[0041] - 3700-3000cm-1 of IR analysis:OH stretching vibration 1725 cm-1 : C=O Stretching vibration (ester)

Composition of an example 21-dodecenyl succinic acid and hydroxypropyl sulfonate ester (I-2) [0042] [Formula 20]

[0043] 399.6g [ of 1-dodecenyl succinic-acid anhydrides ] (1.5 mol) and glycerol-alpha-sulfonate 267.2g (1.5 mol) and pyridine 15g are added to three 1 liter-capacity opening flask equipped with the agitator, the cooling pipe, and the thermometer -- it agitated at 130 degree C for 16 hours. After washing a product by the hexane, it was made to dissolve in ethanol and insoluble matter was separated. It is a methanol about the residue obtained by distilling off ethanol in a rotary evaporator. It dissolved in 500ml and neutralized by carrying out equimolecular amount addition of the NaOH water solution to a carboxyl group 48%. In addition, in order to prevent decomposition of ester in the case of neutralization, pH was made or less into nine and temperature was made into 20 degrees C or less. Dry matter after condensing the obtained solution and drying 407g was obtained. As a result of high performance chromatography's analyzing this dry matter, the compound expressed with the above-mentioned formula (I-2) and the compound expressed with the following type (IV-2) checked generating by the weight ratio at 89/11.

[0044]
[Formula 21]
R<sup>1-z</sup>-CHCOOCH<sub>2</sub>CHCH<sub>2</sub>SO<sub>3</sub>Na
OH
(IV-2)
CH<sub>2</sub>COOCH<sub>2</sub>CHCH<sub>2</sub>SO<sub>3</sub>Na

[0045] (R1-2 show above semantics among a formula.)

It is shown in the compound and the fats-and-oils analysis table 3 expressed with a <analysis result> type (I-2).

[0046]

 [Table 3]

 AV
 SV
 OHV

 測定値
 -122.2
 243.0
 123.1

 理論値
 -120.3
 240.6
 120.3

[0047] - 3700-3000cm-1 of IR analysis:OH stretching vibration 1726 cm-1 : C=O Stretching vibration (ester)

1576 cm-1 : C=O Stretching vibration 1195 (COONa) cm-1 : S=O It is shown in the compound and the fats-and-oils analysis table 4 expressed with a stretching-vibration type (IV-2). [0048]

[Table 4]

	sv	OHV
測定值	183.9	188.4
理論値	185.6	185.6

[0049] Composition of an example 31-stearyl succinic acid and hydroxypropyl phosphate ester (I-3) [0050]

[Formula 22]

$$R^{1-3}-CH-CO$$
 $CH_z-CO$ 
 $CH_z-CO$ 

他方は、-COONa を示す。〕

[0051] 500ml equipped with the agitator, the cooling pipe, and the thermometer It is a stearyl succinicacid anhydride to a three \*\* opening flask. 105.8g (0.3 mol), glycerol-alpha-phosphate 69.9g (0.4 mols), pyridine 5g, and DMF 100 g were taught, and it agitated at 80 degrees C for 36 hours. After distilling off DMF and a pyridine in the rotary evaporator and washing residue by the hexane, it was made to dissolve in an acetone and insoluble matter was separated. It is a methanol about the residue obtained by distilling off ethanol in a rotary evaporator. It dissolved in 200ml and neutralized by carrying out two-mol equivalent addition of the NaOH water solution to a product 48%. In addition, in order to prevent decomposition of ester in this case, 8 or less and temperature made pH 20 degrees C or less. After condensing the obtained solution and drying, 88.6g of dry matters was obtained. As a result of high performance chromatography's analyzing this dry matter, the compound expressed with the above-mentioned formula (I-3) and the compound expressed with the following type (IV-3) checked generating by the weight ratios 97/3.

[Formula 23]

0

R<sup>1-3</sup> - CHCOOCH<sub>2</sub>CHCH<sub>2</sub>OP - ONa

OH ONa

O CH2COOCH2CHCH2OP — ONa I OH ONa

[0053] (R1-3 show above semantics among a formula.)

It is shown in the compound and the fats-and-oils analysis table 5 expressed with a <analysis result>

(1V-3)

type (I-3). [0054]

[Table 5]

	AV	sv	OHV
測定値	-287.1	377.4	92.3
理論値	-285.0	380.0	95.0

[0055] - 3650-3000cm-1 of IR analysis:OH stretching vibration 1724 cm-1 : C=O Stretching vibration (ester)

1577 cm-1: C=O Stretching vibration 1256 (COONa) cm-1: P=O It is shown in the compound and the fats-and-oils analysis table 6 expressed with a stretching-vibration type (IV-3). [0056]

[Table 6]

	sv	OHV
測定値	567.3	193.4
理論値	570.0	190.0

[0057] - 3650-3000cm-1 of IR analysis:OH stretching vibration 1726 cm-1 : C=O Stretching vibration (ester)

1255 Cm-1: P=O Composition of Stretching-Vibration Example 41-Decenyl Succinic Acid and Hydroxypropyl Sulfate Ester (I-4) [0058]

[Formula 24]
$$R^{1-4}-CH-C0 \longrightarrow 0 + HOCH_2CHCH_2OSO_3Na \longrightarrow CH_2-Y^4$$

$$OH \qquad (1-4)$$

他方は、-COONa を示す。)

[0059] It is ethylene glycol wood ether as glycerol-alpha-sulfate 58.2g (0.3 mol), 71.5g [ of decenyl succinic-acid anhydrides ] (0.3 mol), and pyridine 5g, and a solvent. 500ml equipped with the agitator, the cooling pipe, and the thermometer for 200g It taught the three \*\* opening flask and flowed back for 20 hours. After distilling off the solvent in the rotary evaporator and washing the obtained product by the hexane, it was made to dissolve by ethanol and insoluble matter was separated. It is a methanol about the residue obtained by distilling off ethanol in a rotary evaporator. It dissolved in 200ml and neutralized by carrying out equimolecular amount addition of the NaOH water solution to a carboxyl group 48%. In addition, in order to prevent decomposition of ester in the case of neutralization, pH was made or less into nine and temperature was made into 20 degrees C or less. After condensing the obtained solution and drying, 97.4g of dry matters was obtained. As a result of high performance chromatography's analyzing this dry matter, the compound expressed with the above-mentioned formula (I-4) and the compound expressed with the following type (IV-4) checked generating by the weight

[0061] (R1-4 show above semantics among a formula.)

It is shown in the compound and the fats-and-oils analysis table 7 expressed with a <analysis result> type (I-4).

[0062]

Table 71

	AV	sv	OHV
測定値	-125.1	243.7	122.9
理論値	-123.5	246.9	123.5

[0063] - 3700-3000cm-1 of IR analysis:OH stretching vibration 1725 cm-1 : C=O Stretching vibration (ester)

1580 cm-1 : C=O Stretching vibration 1185 (COONa) cm-1 : S=O It is shown in the compound and the fats-and-oils analysis table 8 expressed with a stretching-vibration type (IV-4). [0064]

[Table 8]

[ - 4010 0]		
	sv	OHV
測定値	182.7	187.3
理論値	184.4	184.4

[0065] - 3650-3000cm-1 of IR analysis: OH stretching vibration 1723 cm-1 : C=O Stretching vibration (ester)

1187 Cm-1 : S=O Composition of Stretching-Vibration Example 5 Dodecyl Succinic Acid and Alpha-Carboxymethyl Glycerol Ester [0066]

[Formula 26]
$$R^{1-5}-CH-C0$$

$$CH_{2}-C0$$

$$OH$$

$$R^{1-5}-CH-X^{5}$$

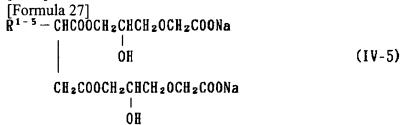
$$CH_{2}-Y^{5}$$

$$OH$$

$$(I-5)$$

[0067] Glycerol-alpha-carboxy methyl ether 51.6g (0.3 mols) and 500ml equipped with the agitator, the cooling pipe, and the thermometer for DMF 200ml It taught the three \*\* opening flask, and it heated, agitating. In the place where reflux started, 80.5g (0.3 mol) of dodecyl succinic-acid anhydrides was dropped over 1 hour. After continuing reflux for 18 hours, the solvent was distilled off in the rotary evaporator. After washing the obtained product by the hexane, it was made to dissolve by ethanol and insoluble matter was separated. It is a methanol about the residue obtained by distilling off ethanol in a rotary evaporator. It dissolved in 200ml and neutralized by carrying out equimolecular amount addition of the NaOH water solution to a carboxyl group 48%. In addition, in order to prevent decomposition of ester in the case of neutralization, pH was made or less into nine and temperature was made into 20 degrees C or less. Dry matter after condensing the obtained solution and drying 108.4g was obtained. As a result of high performance chromatography's analyzing this dry matter, the compound expressed with the above-mentioned formula (I-5) and the compound expressed with the following type (IV-5) checked generating by the weight ratios 93/7.

[8800]



[0069] (R1-5 show above semantics among a formula.)

It is shown in the compound and the fats-and-oils analysis table 9 expressed with a <analysis result> type (I-5).

[0070] [Table 9]

	AV	sv	OHV
測定値	244.4	360.2	121.5
理論値	242.6	363.9	121.3

[0071] - 3600-3000cm-1 of IR analysis:OH stretching vibration 1728 cm-1 : C=O Stretching vibration (ester)

1565 cm-1: C=O It is shown in the compound and the fats-and-oils analysis table 10 expressed with a stretching-vibration (COONa) type (IV-5).
[0072]

[Table 10]

1 4010 10		
	sv	OHV
測定値	375.4	190.8
理論値	377.4	188.7

[0073] - 3650-3000cm-1 of IR analysis: OH stretching vibration 1728 cm-1 : C=O Stretching vibration (ester)

1567 Cm-1: C=O Composition of Stretching-Vibration (COONa) Example 61-OKUTE Nil Succinic Acid and Methyl Glucamine Amide [0074]
[Formula 28]

[0075] 500ml equipped with the agitator, the cooling pipe, and the thermometer To a three \*\* opening flask, they are N-methyl glucamine 33.0g (0.17 mols) and a pyridine. The temperature up was carried out to 50 degrees C, adding and agitating 100g. 30.0g (0.14 mols) of 1-OKUTE nil succinic-acid anhydrides was added keeping at 50 degrees C, and it agitated at 60-degree-Cdegree C for 5 hours. it is made to dissolve in an acetone and insoluble, after ethyl acetate washes the product obtained by distilling off a pyridine in a rotary evaporator -- unreacted N-methyl glucamine was separated. After the silica gel column refined the residue obtained by distilling off an acetone in a rotary evaporator, 20.0g of products was obtained. As a result of high performance chromatography's analyzing this product, it checked that the compound expressed with the above-mentioned formula (I-6) was generating. [0076] It is shown in the compound and the fats-and-oils analysis table 11 expressed with a <a href="mailto-type (I-6)">analysis result> type (I-6)</a>.

[0077]

[lable II]		
	AV	OHV
測定値	135.0	694.8
理論値	138.4	691.8

[0078] - 3700-3000cm-1 of IR analysis:OH stretching vibration 1719 cm-1 : C=O Stretching vibration (COOH)

1623 Cm-1: C=O Telescopic Motion and NH Deformation Vibration (CON -- <)

The example 1 (measurement of the foam formation force) of a trial

0.05g of compounds obtained in the examples 1-6 was dissolved in 25ml of ion exchange water, it put into the 250 ml cylinder with a graduation, and the amount of foam formation immediately after shaking 20 times was measured. A result is shown in Table 12.
[0079]

[Table 12]

化合物	I-1	I-2	1-3	I-4	I-5	I-6
起泡量 (m1)	240	190	120	200	150	180
化合物	IV-1	IV-2	IV-3	IV-4	IV-5	
起泡量 (m1)	120	100	140	90	150	

[0080] The example 2 (measurement of surface tension) of a trial

The compound obtained in the examples 1-6 reaches 1% of the weight. About the surface tension in the room temperature of a 0.1-% of the weight water solution, it is Willhelmy. It measured using the mold surface tension balance. A result is shown in Table 13.
[0081]

[Table 13]

1 4010 13					
化合物	表面張力	(dyn/cm)	化合物	表面張力	(dyn/cm)
	1重量%	0.1 重量%		1重量%	0.1 重量%
I - 1	2 8	3 0	IV — 1	3 5	3 6
I - 2	3 1	3 1	IV-2	4 6	4 7
I – 3	4 1	3 7	1V-3	3 2	3 0
I-4	4 0	4 0	IV - 4	4 3	4 5
I - 5	4 2	4 3	IV-5	3 0	3 5
I — 6	3 3	3 5		·	

### [0082]

[Effect of the Invention] It is a new molecular entity, and while it has the outstanding surface activity ability, to the skin, the compound of this invention expressed with the above-mentioned general formula (I) is mild, excellent in stability in hard water, and biodegradability is good, can have the detergency which was excellent also in the liquid type to the dirt of fiber, and it can compound it from an available raw material easily still more cheaply.

[Translation done.]